
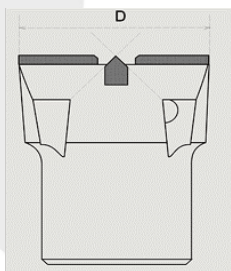


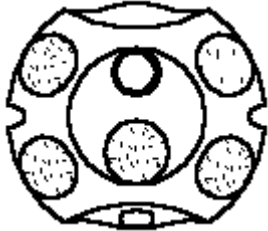
Tap hole drill bits/ carbide cross bits

Drawing & description	Bits diameter		Part No. & connection type
	mm	in	
	35	1 3/8	FCB35H25
	38	1 1/2	FCB38H25
	41	1 5/8	FCB41H25(D30)
	45	1 3/4	FCB45H25(D30,R32)
	48	1 7/8	FCB48H25(D30,R32,R35)
	51	2	FCB51H25(D30,R32,R35)
	54	2 1/8	FCB54H25(D30,R32,R35)
	57	2 1/4	FCB57H25(D30,R32,R35,R38)
	64	2 1/2	FCB64H25(D30,R32,R35,R38)
	76	3	FCB76H25(D30,R32,R35,R38)
	89	3 1/2	FCB89H25(D30,R32,R35,R38)
	102	4	FCB102H25(D30,R32,R35,R38)

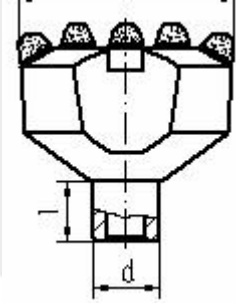
Tap hole drill bits/ all steel cross bits

Drawing & description	Bits diameter		Part No. & connection type
	mm	in	
	35	1 3/8	FSB35H25
	38	1 1/2	FSB38H25
	41	1 5/8	FSB41H25(D30)
	45	1 3/4	FSB45H25(D30,R32)
	48	1 7/8	FSB48H25(D30,R32,R35)
	51	2	FSB51H25(D30,R32,R35)
	54	2 1/8	FSB54H25(D30,R32,R35)
	57	2 1/4	FSB57H25(D30,R32,R35,R38)
	64	2 1/2	FSB64H25(D30,R32,R35,R38)
	76	3	FSB76H25(D30,R32,R35,R38)
	89	3 1/2	FSB89H25(D30,R32,R35,R38)
	102	4	FSB102H25(D30,R32,R35,R38)

Tap hole drill bits/ Carbide button bits

Drawing & description	Bits diameter		Part No. & connection type
	mm	in	
	45	1 3/4	FBT45R32
	48	1 7/8	FBT48R32(R35)
	51	2	FBT51R32(R35)
	54	2 1/8	FBT54R32(R35)
	57	2 1/4	FBT57R32(R35)
	64	2 1/2	FBT64R32(R35,R38)
	76	3	FBT76R32(R35,R38)
	89	3 1/2	FBT89R32(R35,R38)
	102	4	FBT102R32(R35,R38)

Tap hole drill bits/ Welding button bits

Drawing & description	Bits diameter		Part No. & connection type
	mm	in	
	38	1 1/2	FWBB38
	41	1 5/8	FWBB41
	45	1 3/4	FWBB45
	51	2	FWBB51
	64	2 1/2	FWBB64
	76	3	FWBB76


GUIZHOU SINODRILLS EQUIPMENT CO.,LTD.

Add: 16F,Guoyi Mansion , No 3,Zhonghua North Road , Guiyang 550001,Guizhou,China


Tel:0086-851-6800738/6821268/6821628 Fax:0086-851-6830552

sales@sinodrills.com www.sinodrills.com



Tap hole drill bits/ carbide 3 blade bits

Drawing & description	Bits diameter		Part No. & connection type
	mm	in	
	45	1 3/4	F3B45H25(D30,R32)
	48	1 7/8	F3B48H25(D30,R32,R35)
	51	2	F3B51H25(D30,R32,R35)
	54	2 1/8	F3B54H25(D30,R32,R35)
	57	2 1/4	F3B57H25(D30,R32,R35)
	64	2 1/2	F3B64H25(D30,R32,R35,R38)
	76	3	F3B76H25(D30,R32,R35,R38)
	89	3 1/2	F3B89H25(D30,R32,R35,R38)
	102	4	F3B102H25(D30,R32,R35,R38)



Tap hole drill bits/ all steel 3 blade bits

Drawing & description	Bits diameter		Part No. & connection type
	mm	in	
	45	1 3/4	F3S45H25(D30,R32)
	48	1 7/8	F3S48H25(D30,R32,R35)
	51	2	F3S51H25(D30,R32,R35)
	54	2 1/8	F3S54H25(D30,R32,R35)
	57	2 1/4	F3S57H25(D30,R32,R35)
	64	2 1/2	F3S64H25(D30,R32,R35,R38)
	76	3	F3S76H25(D30,R32,R35,R38)
	89	3 1/2	F3S89H25(D30,R32,R35,R38)
	102	4	F3S102H25(D30,R32,R35,R38)

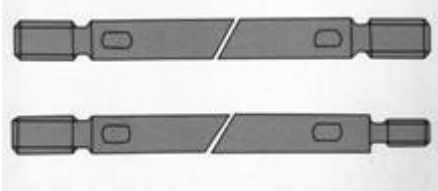
Tap hole drill rods/threaded drill rods

Drawings & Description	Length		Diameter		Part No
	mm	foot	mm	inch	
Single lug 	1830	6'	32	1 1/4"	FR1830H25
	2435	8'	32	1 1/4"	FR2435H25
	3050	10'	32	1 1/4"	FR3050H25
	3660	12'	32	1 1/4"	FR3660H25
	4830	12'6"	32	1 1/4"	FR4830H25
	4300	14'1"	32	1 1/4"	FR4300H25
Double lug 	1830	6'	38	1 1/2"	FR1830D30
	2435	8'	38	1 1/2"	FR2435D30
	3050	10'	38	1 1/2"	FR3050D30
	3660	12'	38	1 1/2"	FR3660D30
	3830	12'6"	38	1 1/2"	FR3830D30
	4300	14'1"	38	1 1/2"	FR4300D30



Tap hole drill rods/welding drill rods

Drawings & Description	Length		Diameter		Part No
	mm	foot	mm	inch	
Single lug 	3600	12'	32	1 1/4"	FR3600W32
	4270	14'	32	1 1/4"	FR4270W32
	4420	14'6"	32	1 1/4"	FR4420W32
	5000	16'4"	32	1 1/4"	FR5000W32
	5400	17'7"	32	1 1/4"	FR5400W32
	6000	19'8"	32	1 1/4"	FR6000W32
Double lug 	3600	12'	38	1 1/2"	FR3600W38
	4270	14'	38	1 1/2"	FR4270W38
	4420	14'6"	38	1 1/2"	FR4420W38
	5000	16'4"	38	1 1/2"	FR5000W38
	5400	17'7"	38	1 1/2"	FR5400W38
	6000	19'8"	38	1 1/2"	FR6000W38

Tap hole drill rods/extension drill rods

Drawings & Description	Length		Diameter		Part No
	mm	foot	mm	inch	
	1830	6'	32	1 1/4"	FR1830E32
	2435	8'	32	1 1/4"	FR2435E32
	3050	10'	32	1 1/4"	FR3050E32
	3660	12'	32	1 1/4"	FR3660E32
	3830	12'6"	32	1 1/4"	FR3830E32
	4300	14'1"	32	1 1/4"	FR4300E32
	1830	6'	38	1 1/2"	FR1830E38
	2435	8'	38	1 1/2"	FR2435E38
	3050	10'	38	1 1/2"	FR3050E38
	3660	12'	38	1 1/2"	FR3660E38
	3830	12'6"	38	1 1/2"	FR3830E38
	4300	14'1"	38	1 1/2"	FR4300E38

Tap hole drill rods/raw materials

Drawings & Description	Diameter		Part No
	mm	inch	
 Hexagonal	32	1 1/4	FR32
 Round	35	1 3/8	FR35
	38	1 1/2	FR38

Tap hole coupling sleeve

Drawings & Description	Thread size		Part No
	mm	inch	
	32	1 1/4	CR32
	35	1 3/8	CR35
	38	1 1/2	CR38

Note: different length of furnace rods can be produced upon customer's request.

Any special furnace tools can be produced upon customer's samples or drawings.

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Tel:0086-851-6800738/6821268/6821628 Fax:0086-851-6830552

sales@sinodrills.com www.sinodrills.com